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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/674,570	09/30/2003	Christopher A. Michaluk	CPM 02073 5108 (3600-404-01)	
7590 12/20/2004			EXAMINER	
Martha Ann Finnegan, Esq.			VERSTEEG, STEVEN H	
Cabot Corporat	ion	,		
157 Concord Road			ART UNIT	PAPER NUMBER
Billerica, MA 01821-7001			1753	

DATE MAILED: 12/20/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)			
Office Action Summary		10/674,570	MICHALUK ET AL.	U.		
		Examiner	Art Unit			
		Steven H VerSteeg	1753			
Period fo	The MAILING DATE of this communication apported in the plant of the plant is a second or the	pears on the cover sheet with the c	correspondence addre	ss		
THE - Exte after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPL MAILING DATE OF THIS COMMUNICATION.  SIX (6) MONTHS from the mailing date of this communication.  period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period re to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing adapted term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a reply be tin ly within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this commu D (35 U.S.C. § 133).	unication.		
Status						
1)⊠	Responsive to communication(s) filed on 09 S	September 2004.				
2a) <u></u> □	This action is <b>FINAL</b> . 2b)⊠ This	s action is non-final.				
3)□	Since this application is in condition for allowa closed in accordance with the practice under <i>t</i>			erits is		
Dispositi	on of Claims					
4)⊠ 5)□	Claim(s) 1-27 is/are pending in the application 4a) Of the above claim(s) is/are withdra Claim(s) is/are allowed. Claim(s) 1-27 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/o	wn from consideration.				
Applicati	on Papers					
9)⊠	The specification is objected to by the Examine	er.				
10)	☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.					
	Applicant may not request that any objection to the					
, 11) <u></u>	Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex					
Priority ι	ınder 35 U.S.C. § 119					
a)[	Acknowledgment is made of a claim for foreign All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureasee the attached detailed Office action for a list	s have been received. s have been received in Applicati nty documents have been receive u (PCT Rule 17.2(a)).	on No ed in this National Sta	ge		
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Attachment 1) ⊠ Notic	t(s) e of References Cited (PTO-892)	4) Interview Summary	(PTO-413)			
2) 🔲 Notic 3) 🔯 Inforr	e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date <u>9/9/04</u> .	Paper No(s)/Mail Da	ate atent Application (PTO-152	2)		

Application/Control Number: 10/674,570 Page 2

Art Unit: 1753

### DETAILED ACTION

# Specification

1. The disclosure is objected to because of the following informalities: "here" should be "Here" on page 7 at line 8.

Appropriate correction is required.

# Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 3. Claims 1-6, 9, 14-21, 26, and 27 are rejected under 35 U.S.C. 102(b) as being anticipated by WO 02/42513 A2 to Cabot Corporation (Cabot).
- 4. For claim 1, applicant requires a method to recover components of a sputter target assembly comprising a tantalum or niobium target bonded to a backing plate wherein the method comprises hydriding the target to form tantalum nitride or niobium nitride and separating the hydride from the backing plate.
- 5. Cabot discloses a sputtering target of tantalum or niobium or alloys thereof (pg. 4, l. 22-24) that can be recovered from the backing plate by hydriding the metal and separating it from the backing plate (pg. 13, l. 26-30).
- 6. For claims 2 and 16, Applicant requires the target to be an eroded target. For claim 3, Applicant requires it to be an alloy target. As noted above, the target can be an alloy and is eroded.

Application/Control Number: 10/674,570

Art Unit: 1753

7. For claim 4, Applicant requires the target to be uneroded. As not all of the material has been eroded, it is considered that the uneroded material is hydrided and then separated.

Page 3

- 8. For claim 5, Applicant requires converting the hydride back to either tantalum or niobium after separating. Cabot discloses removing the hydrogen from the resulting hydride (pg. 13, 1. 31-33).
- 9. For claim 6, Applicant requires reducing the hydride to powder and then converting it to tantalum or niobium powder. Cabot discloses the limitation (pg. 13, l. 31-33).
- 10. For claim 9, Applicant requires converting by heating under vacuum to convert the hydride to the metal. Cabot discloses the limitation (pg. 13, l. 31-33).
- 11. For claim 14, Applicant requires the tantalum or niobium to be melted into an ingot. Cabot discloses that the target will be in ingot form (pg. 6, l. 18-19).
- 12. For claim 15, Applicant requires a tantalum hydride or niobium hydride located onto a backing plate. As noted above, Cabot discloses the limitation.
- 13. For claim 17, Applicant requires the backing plate to comprise copper. For claim 18, Applicant requires the backing plate to comprise copper. Cabot discloses the backing plate to be copper (pg. 11, 1. 31-33).
- 14. For claims 19 and 20, Applicant requires diffusion bonding, explosion bonding, electron beam welding, inertia welding, or combinations thereof to bond the backing plate to the target.

  For claim 21, Applicant requires the bonding to be by mechanical means. Cabot discloses the limitation (pg. 11, 1, 33-34).
- 15. For claims 26 and 27, Applicant requires the backing plate to be hydrided. Because copper is utilized, it is inherent that the backing plate is hydrided.

Application/Control Number: 10/674,570 Page 4

Art Unit: 1753

# Claim Rejections - 35 USC § 103

16. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 17. Claims 12 and 13 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO 02/42513 A2 to Cabot Corporation (Cabot).
- 18. For claim 12, Applicant requires separating by mechanical means. For claim 13, Applicant requires separating by scraping, grinding, grit blasting, or combinations thereof.
- 19. Cabot does not disclose the separation method, but does state that conventional means may be used to separate the target and backing plate. Cutting the ingot is disclosed in Cabot and is a method of separating a piece of target from an ingot. It is a mechanical method and would involve some scraping of the blade on the ingot.
- 20. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of Cabot to utilize cutting to separate the backing plate and target because conventional means may be used and cutting is a conventional method for separating pieces.
- 21. Claim 22 is rejected under 35 U.S.C. 103(a) as being unpatentable over WO 02/42513 A2 to Cabot Corporation (Cabot) in view of US 5,693,203 to Ohhashi et al. (Ohhashi).
- 22. For claim 22, Applicant requires an interlayer between the hydride and the backing plate.
- 23. Cabot is described above, but does not disclose the use of an interlayer.

Art Unit: 1753

- 24. Ohhashi discloses that utilizing an interlayer between the target and the backing plate is beneficial because it prevents deterioration in quality characteristics (col. 4, 1, 36-60).
- 25. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of Cabot to utilize an interlayer between the target and the backing plate because of the desire to prevent deterioration in quality characteristics.
- 26. Claims 7, 8, 10, 11, and 23-25 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO 02/42513 A2 to Cabot Corporation (Cabot) in view of US 2002/0041819 A1 to Kumar et al. (Kumar).
- 27. For claim 7, Applicant requires recovering the backing plate separated from the target. For claim 8, Applicant requires cleaning, polishing or both to the backing plate.
- 28. Cabot is described above, but does not specifically disclose recovering the backing plate.
- 29. Kumar discloses that copper can also be recovered by hydriding [0012].
- 30. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of Cabot to hydride the copper and recover it as well because of the knowledge that copper can be recovered from hydriding.
- 31. In so recovering the backing plate material, the backing plate would then be cleaned, just as the target (pg. 6, l. 18-19).
- 32. For claim 10, Applicant requires the heating to be 800-1000 Celsius. For claim 11, the temperature is about 850 Celsius. Kumar uses a temperature of 950 Celsius (Example 1), which is about 850 Celsius.
- 33. For claim 23, Applicant requires hydriding the backing plate during hydriding. As noted above, hydriding the backing plate to recover it is obvious. The backing plate would then be

Art Unit: 1753

processed as the target would be (i.e. power form) as is required by claim 25. Regarding the separating required by claim 24, the limitation is met as taught above.

# General Information

For general status inquiries on applications not having received a first action on the merits, please contact the Technology Center 1700 receptionist at (571) 272-1700.

For inquiries involving Recovery of lost papers & cases, sending out missing papers, resetting shortened statutory periods, or for restarting the shortened statutory period for response, please contact Denis Boyd at (571) 272-0992.

For general inquiries such as fees, hours of operation, and employee location, please contact the Technology Center 1700 receptionist at (571) 272-1300.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Steven H VerSteeg whose telephone number is (571) 272-1348. The examiner can normally be reached on Mon - Thurs (6:30 AM - 5:00 PM).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nam X Nguyen can be reached on (571) 272-1342. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Art Unit: 1753

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Steven H VerSteeg Primary Examiner Art Unit 1753

shv

December 13, 2004